

GMC-I Messtechnik SECULIFE IFPRO SERIES TABLE OF CONTENTS

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WARNING - USERS

The SECULIFE IFPRO Series is for use by skilled technical personnel only.

WARNING - USE

The SECULIFE IFPRO Series is intended for testing only and should never be used in diagnostics, treatment or any other capacity where they would come in contact with a patient.

WARNING - CONNECTIONS

All connections to patients must be removed before connecting the DUT to the SECULIFE IFPRO Series. A serious hazard may occur if the patient is connected when testing with the unit. Do not connect any leads from the patient directly to the unit or DUT.

WARNING - LIQUIDS

Do not submerge or spill liquids on the SECULIFE IFPRO Series. Do not operate the SECULIFE IFPRO Series if internal components not intended for use with fluids may have been exposed to fluid, as the internal leakage may have caused corrosion and be a potential hazard.

WARNING - MODIFICATIONS

The SECULIFE IFPRO Series is intended for use within the published specifications. Any application beyond these specifications or any unauthorized user modifications may result in hazards or improper operation.

CAUTION - FLUID

Only Distilled or Deionized Water should be used in the chambers with the SECULIFE IFPRO Series. Do not use glucose, saline, or any other fluid; This will cause the fluid path to become contaminated. Flush with Distilled or Deionized water if fluid channels have been exposed to incompatible fluids – do not let the unit dry out as the dried contaminants can buildup, leading

CAUTION - SERVICE

The SECULIFE IFPRO Series is intended to be serviced only by authorized service personnel. Troubleshooting and service procedures should only be performed by qualified technical personnel.

CAUTION - ENVIRONMENT

Exposure to environmental conditions outside the specifications can adversely affect the performance of the SECULIFE IFPRO Series. Allow the SECULIFE IFPRO Series to acclimate to specified conditions for at least 30 minutes before attempting to operate it.

CAUTION - CLEANING

Do not immerse. The SECULIFE IFPRO Series should be cleaned by wiping gently with a damp, lint-free cloth. A mild detergent can be used if

CAUTION - INSPECTION

The SECULIFE IFPRO Series should be inspected before each use for wear and should be serviced if any parts are in question.

NOTICE – SYMBOLS Symbol Description Image: Colspan="2">Caution (Consult Manual for Further Information) Image: Colspan="2">Per European Council Directive 2002/95/EC, do not dispose of this product as unsorted municipal waste.

NOT	NOTICE – ABBREVIATIONS				
ANSI	American National Standards Institute				
С	Celsius				
٥	degree(s)				
DUT	Device Under Test				
Euro	European				
F	Fahrenheit				
FS	Full Scale				
hr	hour(s)				
Hz	hertz				
kg	kilogram(s)				
L	liter (s)				
μL	microliter (s)				
mA	milliampere(s)				
ml	milliliter(s)				
mm	millimeter(s)				
mmhg	millimeters of mercury				
min	minute(s)				
Lbs	Pounds				
PSI	Pounds per Square Inch Pressure				
RH	Relative Humidity				
USA	United States of America				
VAC	Volts Alternating Current				

NOTICE – DISCLAIMER

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GMC-I MESSTECHNIK GMBH SECULIFE IFPRO SERIES INFUSION PUMP ANALYZER

The SECULIFE IFPRO is the most compact full-featured four-channel analyzer on the market. It is a high-accuracy, easy-to-use system that incorporates touchscreen control of all processes without the use of old-fashioned buttons and knobs. This new, cutting-edge, patent pending design uses a dual syringe stepper motor-driven system that provides continuous monitoring of the fluid flow without the need to stop and perform intermittent drains as needed with older technologies. This provides a more realistic flow path for the Infusion Device under test and therefore more accurate readings. Independent stepper motor control of the custom ceramic valve allows the system to run smoothly and quietly. The precise control of the valve can also allow a powered, bidirectional fluid flow for use during the built-in cleaning cycle.

The SECULIFE IFPRO has built-in AutoSequence capabilities that allows the user to perform automatic test procedures. This allows specific test routines specified by various manufacturers to be performed, providing significant time savings and reducing the risk of human error. All AutoSequence test results are stored internally in the large 32 GB memory. They can also be downloaded to a USB flash drive or directly to a PC.

There are specific requirements in IEC 60601-2-24 for, not only flow readings, but also back pressure simulation, bolus (PCA) measurements, and occlusion alarm monitoring. All of these features are specifically built into the SECULIFE IFPRO with simple-to-use, onscreen selections.

The SECULIFE IFPRO is designed to hold up to four flow modules. These modules are individually serialized and calibrated so that they may be moved from channel to channel, and even unit to unit. Once installed, they are recognized by the SECULIFE IFPRO and their Serial Number and NIST Traceable Calibration information are presented on the display and utilized in all data reporting.

The interchangeable modules provide the user with unprecedented flexibility in their IPA Testing System. There is no need to be down when the unit is due for calibration. Only the modules need to be calibrated. This also allows the rotating of modules or the use of a spare module, thus providing flexibility not available in other systems. The same is true

for service. If there is a problem on one channel, only the module needs to be serviced, eliminating downtime.

The user has complete access to the four interchangeable flow modules. No wiring or plumbing is required for module installation. Simply lift the SECULIFE IFPRO display, remove the Access Panel, loosen the module's retainer screw, and slide the module out. All plumbing and electronics are self-contained, and all electrical connections are automatically mated. Simply reverse the process for module installation.

The SECULIFE IFPRO easily allows expansion in the field. You can buy a one-channel unit, and purchase additional modules to be installed in the field at any time. Just plug them in and upon startup the system will automatically recognize the additional module(s) and reconfigure itself accordingly.

SECULIFE IFPRO (BASIC FEATURES):

- SMALL IN SIZE, LARGE IN FEATURES
- FAST OPERATION
- EASY TO USE
- HIGH-ACCURACY
- LARGE 7" COLOR TOUCHSCREEN DISPLAY
- 1, 2, 3, AND 4 CHANNEL MODELS AVAILABLE (FIELD-UPGRADEABLE)
- INTERCHANGEABLE, FULLY SELF-CONTAINED FLOW MODULES
- CALIBRATION STORED IN THE FLOW MODULES NO NEED TO BE DOWN FOR CALIBRATION OR SERVICE
- SMOOTH DUAL SYRINGE SYSTEM ELIMINATES DRAIN CYCLE INCONSISTENCIES
- WHISPER-QUIET OPERATION
- AUTO START
- BUILT-IN DATA COLLECTION
- INDUSTRIAL GRADE SS PRESSURE SENSOR
- PERFORMS ALL IEC 60601-2-24 REQUIRED TESTS
- 10 ul to 1600 mL/Hr
- 4 USB PORTS, 4 AUX PORTS
- FLASH DRIVES, BARCODE SCANNERS, KEYBOARD AND MOUSE DIRECTLY SUPPORTED
- PC COMPATIBLE
- CONFIGUREABLE PRESSURE UNITS (mmHg, PSI, Bar, kPa)
- LARGE 32GB INTERNAL MEMORY

FUNCTIONS:

- PCA/BOLUS
- BACK PRESSURE SIMULATION
- OCCLUSION ALARM
- DATA DOWNLOAD TO PC OR FLASH DRIVE
- SELF-CLEANING CYCLE

AVAILABLE MODELS:

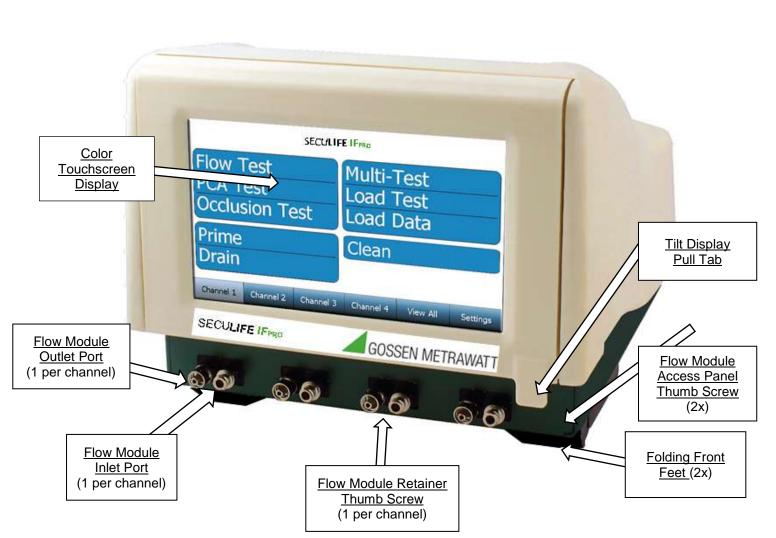
- SECULIFE IFPRO –Base Unit M696A
- SECULIFE IFPRO Flow Module Z696V

ACCESSORIES:

- 20-41360 CABLE, COMMUNICATIONS NULL MODEM
- 20-00161 SECULIFE IFPRO ACCESSORY KIT
- 20-20521 POWER CORD WITH INTERCHANGEABLE US, UK,
 - AUS, AND EURO PLUGS
- LM-7319-CD FLOW SOFTWARE CD

OVERVIEW

Below are details of the SECULIFE IFPRO Series layout and components:



FRONT VIEW

BACK VIEW



GETTING STARTED

CONNECTIONS

The SECULIFE IFPRO allows for a variety of connections to meet specific customer and test requirements. Not all connections are necessary for each application, but all are listed for completeness. The order in which the connections are made is not important, but it is suggested that all connections be made before switching the analyzer's power switch to the ON position.

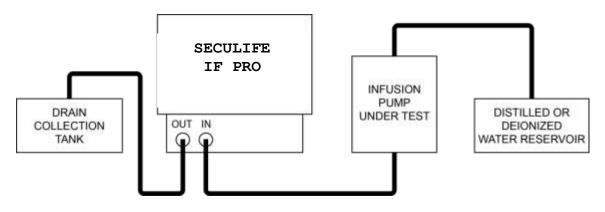
Power

Plug the power cord into the standard IEC connector on the SECULIFE IFPRO back panel. Select an included plug adapter that matches the required wall receptacle. Connect the adapter into the mating end of the power cord, and then into the wall receptacle.

Fluid connections

SECULIFE IFPRO utilizes an independent, interchangeable flow module for each Channel. These are intelligent modules that contain all necessary Hardware and Software (including calibration data) to operate a single Channel of fluid analysis. The modules may be placed in any of the four available channel slots. The SECULIFE IFPRO automatically identifies and communicates with up to four installed modules.

All modules and their connections are identical, therefore only a single module is detailed. The process may then be repeated for the additional modules installed, for additional infusion pumps under test. Each module has an inlet and an outlet Port. These utilize standard Luer connectors. The diagram below illustrates a typical connection.



It should be noted that the advanced design in the SECULIFE IFPRO is far less susceptible to the normal restrictions of older infusion pump testing technologies. In particular, the system is much more forgiving of tubing lengths and air bubbles. While the accuracy of the system can be affected by these issues, air bubbles will not impact

the operation of the system and it is not necessary for the system be level to operate correctly.

Priming the channels

Once the fluid connections have been made, the system should be primed. Use the onscreen Prime button for the Channel connected. The fluid source should be run until no air bubbles are seen in the outlet tube.

Accessory connections

Accessory connections are made to the appropriate connectors on the back panel.

<u>USB</u> - There are four USB "A" connectors on the back panel. Any of the connectors may be utilized for the connection of supported USB accessories (Keyboard, Mouse, Bar Code Reader, or Flash Drive).

Keyboard -	Any standard USB keyboard may be used. The keyboard is not necessary for normal operation, since there is a built-in keyboard in the touchscreen, but it may be used to operate the system if desired.
Mouse -	Any standard wired or wireless mouse may be used. The mouse is not necessary to operate the system since the touchscreen is available for all operations. However, the mouse may also be used to control all of the functions, if desired.
Bar Code Reader -	Any standard Bar Code Reader may be used to scan in device information if desired.
Elach Driva	Any standard LICP flash drive may be used to both upload

Flash Drive - Any standard USB flash drive may be used to both upload and download information. This may be used for test data files, setup files or system software upgrades.

<u>Ethernet</u> - A standard RJ-45 Ethernet connector is provided on the back panel. This may be used to connect the system to a network, allowing operation of the system over the network. This may also be used for the uploading and downloading of test data files, setup files, or system software upgrades. The system may also be connected to the internet.

RUNNING A TEST - General

Once the system is connected and primed you are ready to run a test.

There are three basic tests - Flow, Occlusion, and PCA.

Each type of test may be performed individually, or as part of an AutoSequence.

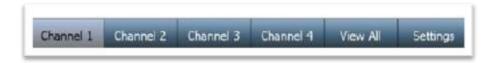
Individual test setups may be created independently, or created from a previously saved setup file.

<u>AutoSequences</u> are sets of consecutive tests with optional informational screens included. These are generated to follow specific sequences of tests that may follow OEM procedures or in-house custom procedures.

We will first review the individual test setup and operation.

General Navigation Keys

There are 6 keys across the bottom of the screen that allow for simple navigation to the desired function.

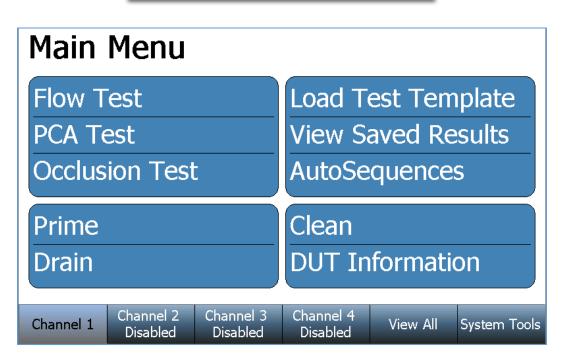


<u>Channels 1 thru 4</u> - Pressing one of these keys displays the selected Channel functions, and includes specific information about the channel setup or test progress. It also provides access to the general file storage, which is common to all channels. These keys are only accessible when a module is installed in the corresponding Channel slot.

<u>View All</u> - Pressing this key displays a single screen view containing the status of each installed Channel.

<u>Settings</u> - Pressing this key opens the Utility Options Screen, which provides access to the various utilities and system setup parameters.

RUNNING A FLOW TEST



Above is the Main Menu screen for a selected Channel. If needed, press the **Back** key on any successive screen to return to the Channel's Main Menu. All installed Channels have identical screen features and functions.

To setup a flow test, press the **Flow Test** key from the selected Channel's Main Menu. The following Flow Test setup screen will appear:

Flow	Test Setup	Save Setup Start	Back
	Flow Rate:	0.00 mL/hr	
	Volume TBI:	0.000 mL	
	Test Duration:	00h:00m:00s	
	Test Tolerance:	Volume +0 / -0 mL	
	Back Pressure:	0.00 mBar	
	Start Condition:	Manual	
End Condition:		Duration	
Channel 1	Channel 2 Channel 3 Disabled Disabled	Channel 4 Disabled View All Sy	rstem Tools

The Flow Test setup screen includes the flow test setup and control parameters. To change a setting, simply press the parameter to display the available options, select an option, or enter the desired value. Use the **Save Setup** key to save to save the current selections for use with another Channel or another SECULIFE IFPRO. See the "Loading a Test Template" section of this manual for details.

Parameter	Range	Units
Flow Rate	0 to 1600	mL/hr
Volume To Be Infused	0 to 9999	mL
Test Duration	119:59:59	H:M:S
Test Tolerance:		
(Test Parameter)	Volume, Instantaneous Flow, Average Flow, None	
(Test Tolerance - %)	0 - 100	%
(Test Tolerance - Value)	Volume (0 to 9999) Flow (0 to 1600)	mL mL/hr
Back Pressure	-3.867 to 11.602	PSI
Start Condition*	Automatic or Manual	
End Condition	Duration, Volume, Duration or Volume, Duration and Volume	

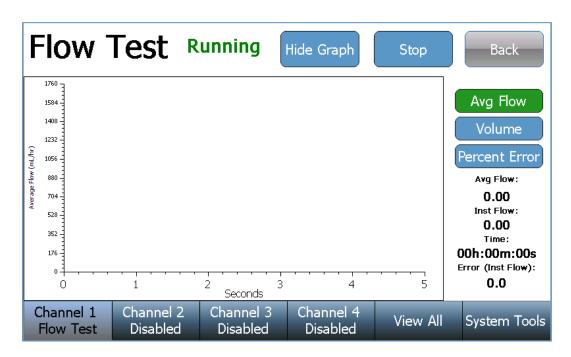
* <u>Automatic start</u> indicates that a test will begin when the **Start** key is pressed and flow is detected.

Manual start indicates that the test will start immediately when the **Start** key is pressed.

Once the desired conditions have been set, press the **Start** key to initiate the Flow Test. The screen will change to the following:

Flow Test	Running	Show Graph Sto	pp Back
		Flow Measure	ements
Time: 00h:00m	1:00s	Average:	0 mL/hr
Pressure:	0 PSI	Instant:	0 mL/hr
Volume:	0 mL	Max Inst:	mL/hr
Err (Inst Flow):	0 %	Min Inst:	mL/hr
Channel 1 Channel 2	Channel 3	Channel 4	v All System Tools
Flow Test Disabled	Disabled	Disabled Viev	

The **Show Graph** key may be used at any time during or after the test to change the screen to the Graph mode as shown below:



In the Graph mode, several different views of the data may be displayed. Use the keys on the right to select the desired display. Use the **Hide Graph** key to return to the previous display.

The test will continue until completion, unless manually stopped. Upon test completion, the test status will change from **Running** to **Complete** and the pass/fail test result will be displayed:

Flow Test	Complete Show Graph	Back
Test Passed		

If the test has failed, a brief description of the failure is included:



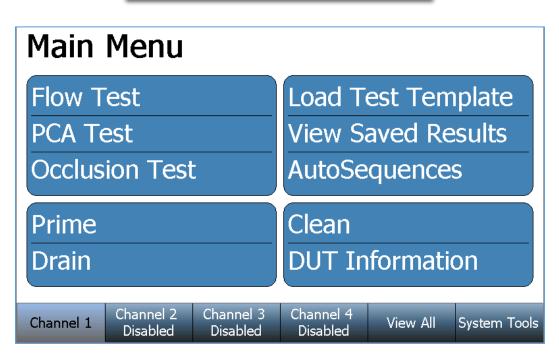
If the test is manually stopped, the test result will change from **Running** to **Stopped** and the test result will indicate an incomplete test:

Flow Test Stopped	Show Graph	Back
Test Incomplete		

Once a test has completed (or stopped) a **Re-run Test** key and a **Save Results** key will appear near the bottom of the screen. The test may be repeated using the **Re-run Test** key or the test results may be saved using the **Save Results** key:

Re-run Test					Save Results
Channel 1 Flow Test	Channel 2 Disabled	Channel 3 Disabled	Channel 4 Disabled	View All	System Tools

RUNNING A PCA TEST



Above is the Main Menu screen for a selected Channel. If needed, press the **Back** key on any successive screen to return to the Channel's Main Menu. All installed Channels have identical screen features and functions.

To setup a PCA Test, Press the **PCA Test** key from the selected Channel's Main Menu. The following PCA Test setup screen will appear:

PCA T	Test	Save Setup	Start	Back
	Bolus Test Limit Parame	ter: Flow	v: 225 mL/hr	
	Test Limit Tolerance:		+/-0 mL/hr	
	Basal Flow Rate:		50 mL/hr	
	Bolus Interval Time:		0 min	
	Loading Dose:		0 mL	
	Back Pressure:		0.200 PSI	
	Test Duration:		00:00:05	
Channel 1	Channel 2 Disabled	Channel 4 Disabled	View All	Settings

The PCA Test setup screen includes the PCA test setup and control parameters. To change a setting, simply press the parameter to display the available options, select an option, or enter the desired value. Use the **Save Setup** key to save to save the current selections for use with another Channel or another SECULIFE IFPRO. See the "Loading a Test Template" section of this manual for details.

Parameter	Range	Units
Basal Flow Rate	0 to 1600	mL/hr
Test Duration	119:59:59	H:M:S
Bolus Test Config:		
(Test Parameter):	Volume, Flow, None	
(Expected Value)	Volume (0 to 9999) Flow (0 to 1600)	mL mL/hr
(Test Tolerance - %)	Upper (0 to 100) Lower (0 to 100)	%
(Test Tolerance - Value)	Upper (0 to 1600) Lower (0 to 1600)	mL/hr
Lockout Time	0 to 999	minutes
Loading Dose	0 to 9999	mL
Back Pressure	-3.867 to 11.602	PSI
Start Condition*	Automatic or Manual	

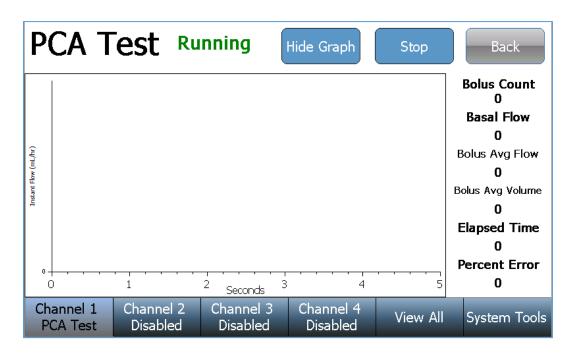
* <u>Automatic start</u> indicates that a test will begin when the **Start** key is pressed and flow is detected.

Manual start indicates that the test will start immediately when the **Start** key is pressed.

Once the desired conditions have been set, press the **Start** key to initiate the PCA Test. The screen will change to the following:

PCA Te	est Ri	unning	Show Gr	raph	Stop	Back
Time:	00h:00			Flow:		0 mL/hr 0 mL/hr
Total Volur		0 ml	- Basa	I Flow:		0 mL/hr
Bolus Cour	וד	0				A
						Avg
Bolus Flow (mL	./hr)					
Bolus Volume (mL)					
Bolus Duration	(s)					
Bolus Interval ((s)					
Channel 1 PCA Test	Channel 2 Disabled	Channel 3 Disabled	Chanr Disal		View All	System Tools

The **Show Graph** key may be used at any time during or after the test to change the screen to the Graph mode as shown below:

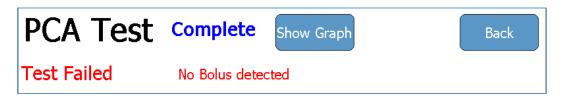


Use the **Hide Graph** key to return to the previous display.

The test will continue until completion, unless manually stopped. Upon test completion, the test status will change from **Running** to **Complete** and the pass/fail test result will be displayed:



If the test has failed, a brief description of the failure is included:



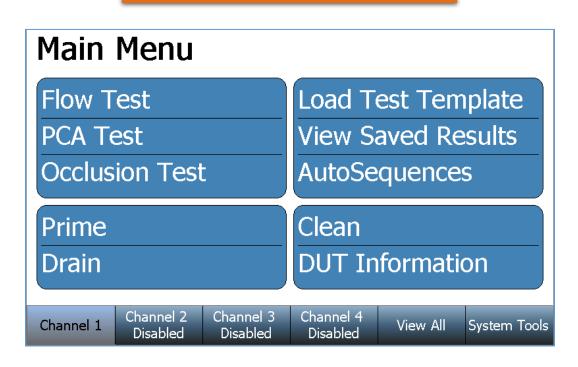
If the test is manually stopped, the test result will change from **Running** to **Stopped** and the test result will indicate an incomplete test:

PCA Test	Stopped	Show Graph	Back
Test Incomplete			

Once a test has completed (or stopped) a **Re-run Test** key and a **Save Results** key will appear near the bottom of the screen. The test may be repeated using the **Re-run Test** key or the test results may be saved using the **Save Results** key:

	Re-run Test				Save Results
Channel 1 Complete	Channel 2 Disabled	Channel 3 Disabled	Channel 4 Disabled	View All	System Tools

RUNNING AN OCCLUSION TEST



Above is the Main Menu screen for a selected Channel. If needed, press the **Back** key on any successive screen to return to the Channel's Main Menu. All installed Channels have identical screen features and functions.

To setup an Occlusion Test, Press the **Occlusion Test** key from the selected Channel's Main Menu. The following Occlusion Test setup screen will appear:

Occl.	Test s	etup	Save Setup	Start	Back
	Pump Type			Manual	
	Test Parame	eter:		Pressure	
	Upper Limit:			0.000 PSI	
	Lower Limit:			0.000 PSI	
)
Channel 1	Channel 2 Disabled	Channel 3 Disabled	Channel 4 Disabled	View All	System Tools

The Occlusion Test setup screen includes the occlusion test setup and control parameters. To change a setting, simply press the parameter to display the available options, select an option, or enter the desired value. Use the **Save Setup** key to save to save the current selections for use with another Channel or another SECULIFE IFPRO. See the "Loading a Test Template" section of this manual for details.

Parameter	Range	Units
Ритр Туре	Manual	
Test Limits:		
(Test Parameter)	Pressure, None	
(Upper Limit)	0 to 50	PSI
(Lower Limit)	0 to 50	PSI

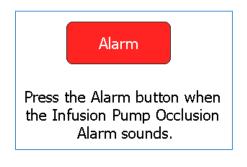
* <u>Automatic start</u> indicates that a test will begin when the **Start** key is pressed and flow is detected.

<u>Manual start</u> indicates that the test will start immediately when the **Start** key is pressed.

Once the desired conditions have been set, press the **Start** key to initiate the Occlusion Test. The screen will change to the following:

Occl. Te	est R	unning	how Graph	Stop	Back
Current Pres Current Time		P: 		p Type: Ma	anual
Peak Pressu Peak Time:	re:	P: 	PSI Press the Alarm button when the Infusion Pump Occlusion Alarm sounds.		Occlusion
Bolus Volume:mL					
	iannel 2 Disabled	Channel 3 Disabled	Channel 4 Disabled	View All	System Tools

Begin an infusion with the connected pump. Once the SECULIFE IFPRO senses pressure from the infusion pump, the SECULIFE IFPRO Alarm key will enable (change to a red color, as shown below). To complete the occlusion test, press the SECULIFE IFPRO Alarm key immediately after the infusion pump occlusion alarm occurs.



The **Show Graph** key may be used at any time during or after the test to change the Screen to the Graph mode as shown below:

Occl.	Test	Running	Hide Graph	Stop	Back
10 9 9 7 7 6 5 5 4 1 1 1 1 0 0	- , 1	2 Seconds	3 4		Current Pressure: 0.000 Current Time: 00h:00m:00s Peak Pressure: 0.000 Peak Time: 00h:00m:00s
Channel 1 Occ Test	Channel 2 Disablec	2 Channel 3	Channel 4 Disabled	View All	System Tools

Use the **Hide Graph** key to return to the previous display.

Upon test completion, the test status will change from **Running** to **Complete** and the pass/fail test result will be displayed:



If the test has failed, a brief description of the failure is included:



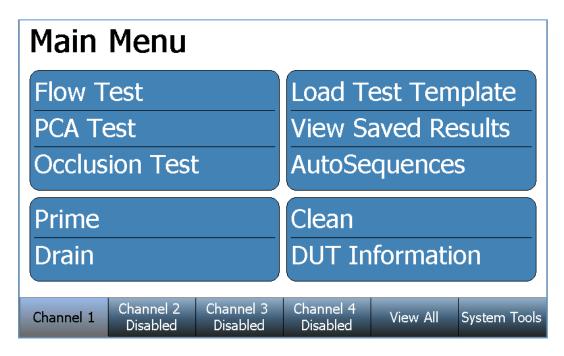
If the test is manually stopped, the test result will change from **Running** to **Stopped** and the test result will indicate an incomplete test:



AUTOSEQUENCES

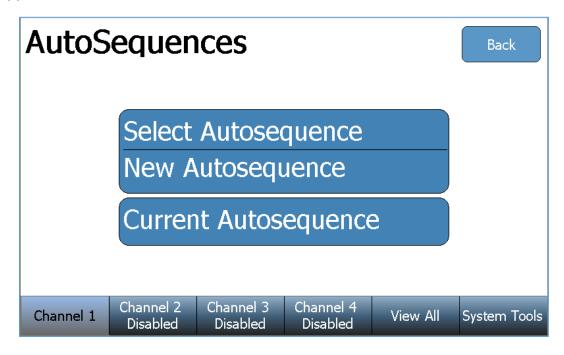
Creating an AutoSequence

An AutoSequence is a repeatable set of consecutive tests to be performed on a single device. The AutoSequence can consist of any number or combination of Instruction Steps, Flow Tests, PCA Tests, and Occlusion Tests. The AutoSequence may be created to incorporate all necessary steps of a device OEM's recommended maintenance procedure. The AutoSequence also allows the user to enter the device information, providing a complete maintenance record.

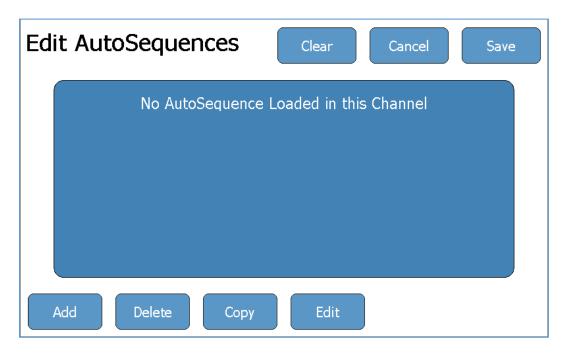


Above is the Main Menu screen for a selected Channel. If needed, press the **Back** key on any successive screen to return to the Channel's Main Menu. All installed Channels have identical screen features and functions.

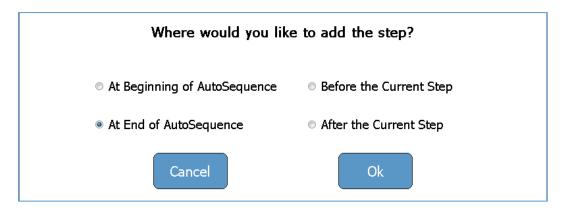
To create an AutoSequence Press the **AutoSequences** key and the following screen will appear:



Press the **New AutoSequence** key to open a blank AutoSequence summary (as shown below). Press the **Add** key from this summary screen to create a step(s) of the AutoSequence.



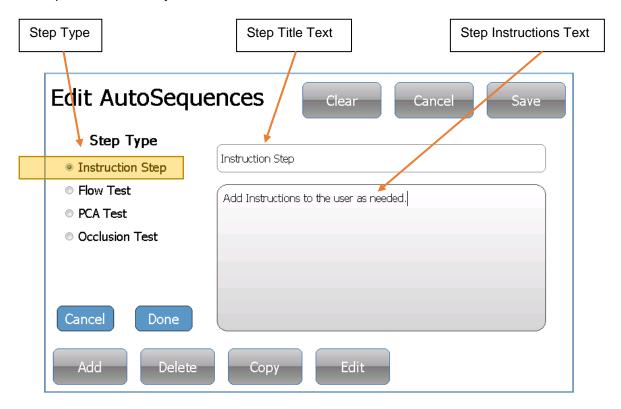
If the AutoSequence already contains a step, the SECULIFE IFPRO will prompt the user to select the desired location of the new step.



Begin the step setup by selecting the Step Type (Instruction Step, Flow Test, PCA Test, or Occlusion Test). Examples of each step type are:

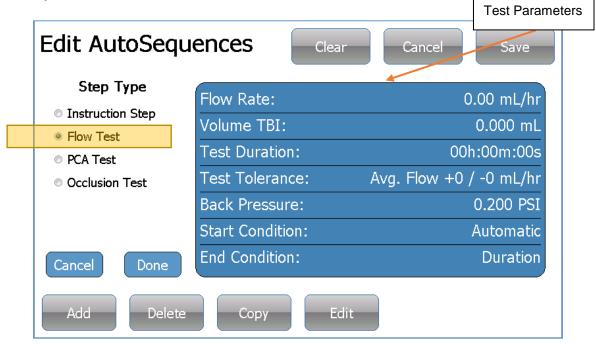
Instruction Step

The Step Title and Step Instructions may be updated using an attached USB keyboard. Simply select a text field on the screen and input the new information from the keyboard. Many OEM maintenance procedures require several physical inspections of the infusion pump components. Instruction Steps are a convenient way to include these inspections in the AutoSequence, as part of the complete maintenance record. After the Instruction Step information has been updated, select the **Done** key to return to the AutoSequence summary screen.



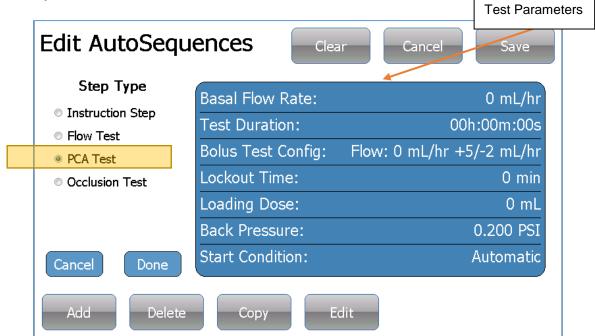
Flow Test

The Flow Test step parameters are identical to an individual Flow Test. See the "Running a Flow Test" section of this user manual for details. After the Flow Test Step parameters have been updated, select the **Done** key to return to the AutoSequence summary screen.



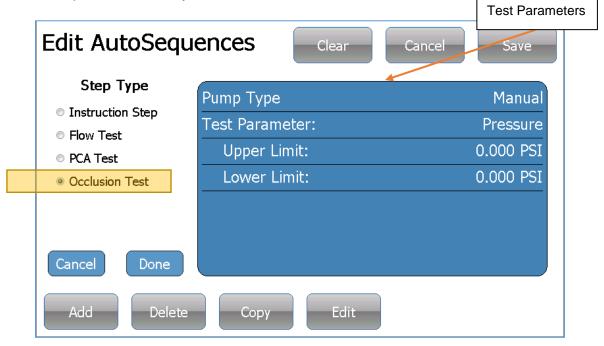
PCA Test

The PCA Test step parameters are identical to an individual PCA Test. See the "Running a PCA Test" section of this user manual for details. After the PCA Test Step parameters have been updated, select the **Done** key to return to the AutoSequence summary screen.

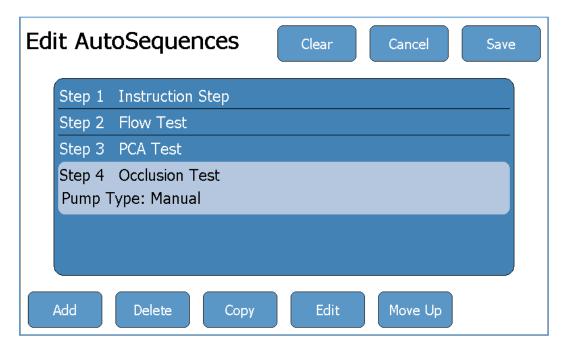


Occlusion Test

The Occlusion Test step parameters are identical to an individual Occlusion Test. See the "Running an Occlusion Test" section of this user manual for details. After the Occlusion Test Step parameters have been updated, select the **Done** key to return to the AutoSequence summary screen.



From the AutoSequence summary screen, the user may also use the **Delete**, **Copy**, **Edit**, and **Move Up** keys. These keys will respectively remove, copy, edit, or rearrange the highlighted AutoSequence step. Once the AutoSequence summary screen contains all required steps in the desired order, press the **Save** key.



Enter the new AutoSequence filename and press the Enter key.

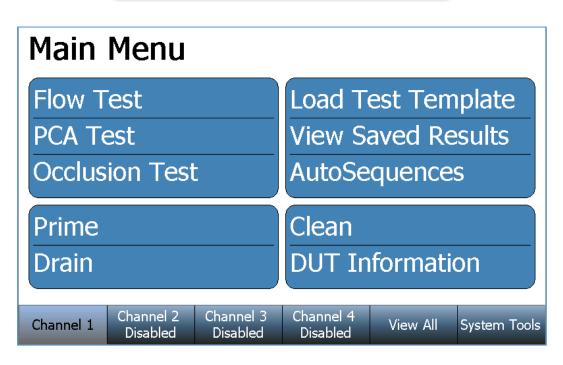
Enter a filename						
Sample 3						
1 2 3 4 5 6 7 8 9 0						
qwertyui op						
asd fghjkl						
_ z x c v b n m <>						
Shift Caps Space Delete BS						
Cancel Clear Enter						

Verify the correct filename and file storage location, then press the **Ok** key to save the AutoSequence.

Enter a filename C: Configuration	Ok Cance
Name	Date Modified
Sample 1.seq	01/01/2000 02:41 AM
🖹 Sample 2.seq	01/01/2000 02:41 AM
Name: Sample 3.seg	
Name: Sample 3.seq	

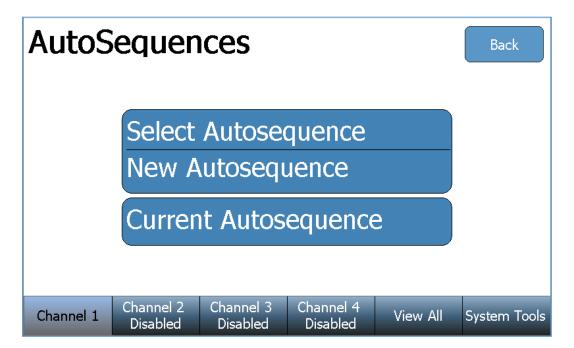
After pressing **Ok**, the SECU**LIFE IFPRO** will return to its previous screen.

Running an AutoSequence



Above is the Main Menu screen for a selected Channel. If needed, press the **Back** key on any successive screen to return to the Channel's Main Menu. All installed Channels have identical screen features and functions.

To run an AutoSequence Press the **AutoSequences** key and the following screen will appear:



Press the **Select AutoSequence** key to use a previously created/saved AutoSequence file. The file browser window will appear and allow access to all saved AutoSequence files on the SECULIFE IFPRO (C: drive), or any inserted USB flash drive (D:, E:, F:, G: drives).

Select and AutoSequence FIIe	
C: 📖 🗶 📑 太 🚍	Ok Cancel
Name	Date Modified
Sample 1.seq	01/01/2000 02:41 AM
Sample 2.seq	01/01/2000 02:41 AM

Once an AutoSequence file has been selected, the SECULIFE IFPRO will load all test steps and parameters. The AutoSequence summary will be displayed, similarly to the screen below:

AutoS	equen	ices	Edit	Start	Back
	Instruction structions to	Step the user as	needed.		
Step 2	Flow Test				
Step 3	PCA Test				
Step 4	Occlusion T	ēst			
Channel 1	Channel 2 Disabled	Channel 3 Disabled	Channel 4 Disabled	View All	System Tools

Each individual AutoSequence step may be selected and reviewed/edited using the **Edit** key. See the "Creating an AutoSequence" section of this manual for editing details.

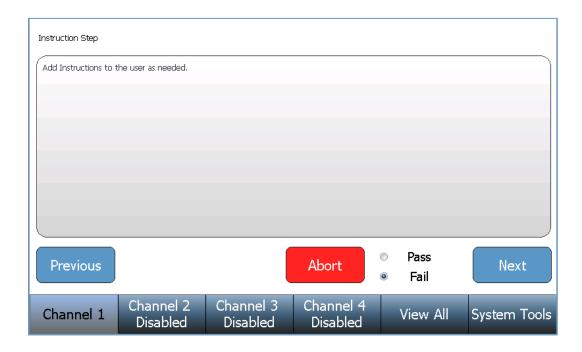
Press the **Start** key to perform the AutoSequence testing. The SECULIFE IFPRO will prompt the user for the infusion pump (DUT) information:

DUT I	nform	ation		Clear	
Infusion F	Pump ID:				
Manu	ufacturer:				
	Model:				
Serial	Number:				
т	ested By:				
					Next
Channel 1	Channel 2 Disabled	Channel 3 Disabled	Channel 4 Disabled	View All	System Tools

After the information has been entered, press the Next key to begin Step 1 of the AutoSequence. The AutoSequence may contain any number of four different test types (Instruction Step, Flow Test, PCA Test, and Occlusion Test). Each test type will require interaction with the user before the SECULIFE IFPRO will proceed to a subsequent step. Examples of each test type and the required user interaction are below:

Instruction Step

The user must follow the written instructions, select the pass or fail condition, and press next to proceed to the next AutoSequence step.



Flow Test, PCA Test, and Occlusion Test

Each of these steps are performed and completed the same as an individual Flow, PCA, or Occlusion test. See the "Running a Flow Test", "Running a PCA Test", and "Running an Occlusion Test" sections for test details. Once a step has completed a **Re-run Test** key, an **Abort** key, and a **Next** key will appear near the bottom of the screen. The test may be repeated using the **Re-run Test**. The AutoSequence may be aborted (losing all test data) using the **Abort** key. Proceed to the next AutoSequence step using the **Next** key.



After completion of the final step, an AutoSequence Results summary is provided with a pass/fail status of each step. The AutoSequence Results may be saved and/or printed using the **Save Results** key and **Print Results** key near the top of the screen. Pressing the **Next DUT** key allows the user to perform the same AutoSequence on another infusion pump, beginning the AutoSequence at the DUT Information screen.

AutoSequence Results	Save Results	Print Results	Next DUT	Back
Step 1 Instruction	Step		i	Passed
Step 2 Flow Test				Failed

View All

A View All screen is provided that allows the user to simultaneously view the data of all four channels. The data displayed for each channel is a subset of the information that appears in the individual channel screens. Pressing the **View All** key changes the screen to the View All display:

Channel 1		Flow Test	Channel 2		Disabled
Time:	00h:00m:	10s			
Volume:	1.	925 mL			
Average Flow	<i>r</i> : 663	3.79 mL/hr			
Instant Flow:	823	3.68 mL/hr			
Channel 3		Disabled	Channel 4		Disabled
Channel 1 Flow Test	Channel 2 Disabled	Channel 3 Disabled	Channel 4 Disabled	View All	System Tools

All four channels will be displayed, regardless of the number of flow modules installed. If there is no flow module installed for a channel, the display will so indicate.

Saving and Viewing Test Results

Saving Test Results

Test results may be saved by pressing the **Save Results** key that appears on the screen at the completion of a test.



Enter the test results filename and press the **Enter** key.

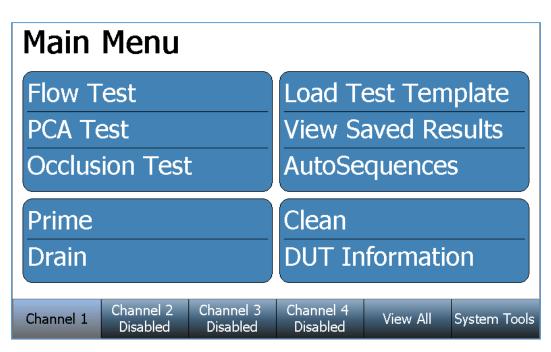
Enter a filename									
Samp	ole Da	ata 1							
1	2	3	4	5	6	7	8	9	0
q	W	е	r	t	У	u	i	ο	р
а	5	s C		- <u> </u>	3) [ł	n [j 🗌	k	Ι
	z	x	С	V	b	n	m	<-	->
Shift Caps Space Delete BS									
Cancel Clear Enter									

Verify the correct filename and file storage location, then press the **Ok** key to save the test results.

Enter a filename		
\Data	C: 🖾 🗙 🔛 🂋	Ok Cancel
Name		Date Modified
칠 _AutoSav	/e	
Name: Sample	Data 1.dat	

After pressing **Ok**, the SECU**LIFE IFPRO** will return to its previous screen.

Viewing Test Results



Above is the Main Menu screen for a selected Channel. If needed, press the **Back** key on any successive screen to return to the Channel's Main Menu. All installed Channels have identical screen features and functions.

Press the **View Saved Results** key from Main Menu screen to display the saved results files. The file browser window will appear and allow access to all saved test results files on the SECULIFE IFPRO (C: drive), or any inserted USB flash drive (D:, E:, F:, G: drives).

Select Test Results to Load	
VData C: 📖 😠 🔛 🖍 🚍	Ok Cancel
Name	Date Modified
AutoSave	
🖹 Sample Data 1.dat	03/31/2017 09:14 AM

Select the desired file and press the **Ok** key. The display will repopulate all test data and return to the test results screen, allowing the user to view the data and graph.

Flow ⁻	Test 🤇	omplete	bhow Graph		Back			
Test Passed								
			Flow Me	asuremer	nts			
Time:	00h:00m	:10s	Average	: 0.0	0 mL/hr			
Volume:	I	0.00 mL	Max Inst	t: 0.0	0 mL/hr			
Err (Inst F	Flow):	NaN %	Min Inst	: 0.0	0 mL/hr			
	Re-run Test]			Save Results			
Channel 1 Flow Test	Channel 2 Disabled	Channel 3 Disabled	Channel 4 Disabled	View All	System Tools			

Saving and Loading Test Setups

Saving Test Templates

Individual test setups may be saved for later use, or as a template for similar individual tests. From the **Flow Test**, **PCA Test**, or **Occlusion Test** setup screen press the **Save Setup** key.



Enter the new test setup filename and press the **Enter** key.

Enter a filename							
Test Setup 3							
1 2 3 4 5 6 7 8 9 0							
qwertyuiop							
asd fgh jk l							
_ z x c v b n m <>							
Shift Caps Space Delete BS							
Cancel Clear Enter							

Verify the correct filename and file storage location, then press the **Ok** key to save the test setup.

File Zoom Display Tools Help Enter a filename	
C: 🖾 🕱 🚰 📐 🚅	Ok Cancel
Name	Date Modified
🖹 Test Setup 1.tst	01/01/2000 12:07 AM
🖹 Test Setup 2.tst	01/01/2000 12:08 AM
🖹 Test Setup 3.tst	12/28/2016 04:31 PM
Name: Test Setup 3.tst	

Loading a Test Template Main Menu Load Test Template Flow Test View Saved Results **PCA Test** Occlusion Test **AutoSequences** Clean **Prime DUT Information** Drain Channel 2 Channel 3 Channel 4 Channel 1 View All System Tools Disabled Disabled Disabled

Above is the Main Menu screen for a selected Channel. If needed, press the **Back** key on any successive screen to return to the Channel's Main Menu. All installed Channels have identical screen features and functions.

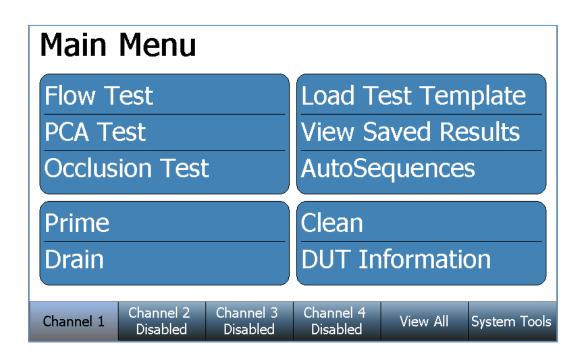
Press the **Load Test Template** key to use a previously created/saved test setup. The file browser window will appear and allow access to all saved test template files on the SECULIFE IFPRO (C: drive), or any inserted USB flash drive (D:, E:, F:, G: drives).

Enter a filename	
C: 🖾 🗶 📑	Ok Cancel
Name	Date Modified
🖹 Test Setup 1.tst	03/31/2017 10:28 AM
🖹 Test Setup 2.tst	03/31/2017 10:28 AM
Test Setup 3.tst	03/31/2017 10:28 AM

Select the desired file and press the **Ok** key. The display will repopulate all test parameters and return to the test setup screen, allowing the user to edit the parameters and/or start the test.

Flow	Test s	etup	Save Setup	Start	Back	
	Flow Rate:			0.00 mL/hr		
	Volume TBI	:		0.000 mL		
	Test Duratio	on:	00h:00m:10s			
	Test Tolerai	nce: Ins	stant Flow +() / -0 mL/hr		
	Back Pressu	ire:				
	Start Condit	ion:				
End Condition:				Duration		
	, ,					
Channel 1	Channel 2 Disabled	Channel 3 Disabled	Channel 4 Disabled	View All	System Tools	

Prime, Drain, and Clean Functions



Above is the Main Menu screen for a selected Channel. If needed, press the **Back** key on any successive screen to return to the Channel's Main Menu. All installed Channels have identical screen features and functions.

Prime

From the selected Channel's Main Menu press the **Prime** key. The following instruction window will appear and the flow module will begin priming the connected tubing. Start the infusion pump to allow fluid to dispense through the flow module. Note: A higher infusion pump flow rate will expedite the priming process.



Press the **Done** key when no visible bubbles remain in the drain line tubing.

Drain

From the selected Channel's Main Menu press the **Drain** key. The following instruction window will appear and the flow module will begin draining.

Main	Menu				
Flow		Drain Cl	nannel 1		ate
PCA Occl	When	ilts			
Prim					
Draii		Do	one		
Channel 1	Channel 2 Disabled	Channel 3 Disabled	Channel 4 Disabled	View All	System Tools

Press the **Done** key when no fluid remains in the drain line tubing.



Flow module cleaning must be performed periodically to remove any possible contaminants or debris in the flow and measurement path. From the selected Channel's Main Menu press the **Clean** key. The following screen will appear:

Cleani	ing Cy	cle		Start	Back			
Elapsed Time : 00h:00m:00s Remaining Time: 00h:01m:00s								
	the SECUI to the Inlet		•					
When ready, press the Start button. The SECULIFE IF PRO will cycle the solution through the module								
Channel 1	Channel 2 Disabled	Channel 3 Disabled	Channel 4 Disabled	View All	System Tools			

Follow the displayed instructions, then press the **Start** key.

The flow module will perform its cleaning cycle until the Remaining Time expires, or the user presses the **Stop** key.

Cleaning	Cycle	Stop	Back
Elapsed Time:	00h:00m:01s Remaining	Time: 00ł	1:00m:59s

System Tools

The System Tools screen contains the SECULIFE IFPRO general setup, information, and special functions for the system.

Press the **System Tools** key at the bottom of the screen:

Channel 1		Channel 3 Disabled		View All	System Tools
-----------	--	-----------------------	--	----------	--------------

The following System Tools screen will appear:

	System	System Setup System Info System Updates					
	Remot Transfe						
	Networking						
Channel 1	Channel 2 Disabled	Channel 3 Disabled	Channel 4 Disabled	View All	System Tools		

Press any of the available keys to open the screen for the labeled function.

System Setup

Press the **System Setup** key to display the following screen:

Syste	Back				
	Pressure Un	it:		PSI	
	Audio Volum	ie:		Low	
	Flow Averag				
	Set Time & Date				
	Calibrate To				
	System Maii	ntenance			
	Restore Defaults				
Channel 1	Channel 2 Disabled	Channel 3 Disabled	Channel 4 Disabled	View All	System Tools

To change a setting, simply press the parameter to display the available options, select an option, or enter the desired value.

Parameter	Choices
Pressure Units	mmHg, PSI, mBar or kPa
Audio Volume	High, Medium, Low, Silent
Flow Averaging Window	Samples averaged for the Instantaneous Flow display. (1-10 Samples)
Set Time & Date	Time (12/24), Day, Month, Year
Calibrate Touchscreen	This is a function to recalibrate the touchscreen. Follow the instructions on the screen.
System Maintenance	This is a restricted feature
Restore Defaults	Restores all system parameters to the default settings

System Info

Press the System Info key to display the following screen:

System Info Back								
Software Ver OS Version:	Hardware Version: Serial Number: Backplane Firmware:							
	Module 1	Module 1 Module 2 Module 3 Module 4					odule 4	
Serial Number			N/A		N/A		N/	A
Firmware			N/A		N/A		N/A	
Hardware			N/A		N/A		N/	A
Calibration Date			N/A N/A		N/A	N/A N		A
Calibration Due			N/A		N/A		N/	A
Run Time				N/A N/		N/A		A
Clean Time			N/A		N/A		N/	A
Channel 1	Channel 2 Disabled		nnel 3 abled	Chann Disab		View All		System Tools

The System Info screen displays the SECULIFE IFPRO serial number, software versions, firmware version, and hardware version. The installed flow module information is also displayed, including the Serial Number(s), Firmware Version(s), Hardware Version(s), Calibration information, Run Time(s), and Clean Time(s).



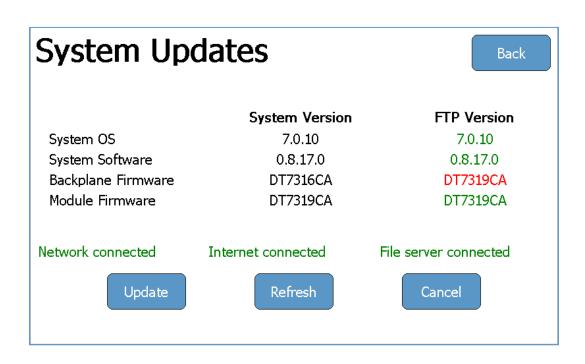
Press the System Updates key to display the following screen:

System Updates	Back
FTP USB	
System Restore	

This screen allows the user to update the SECULIFE IFPRO and installed flow modules over the internet (FTP), or from a USB flash drive containing the update files. This screen also provides a function to restore to previous software versions using the **System Restore** key.

FTP

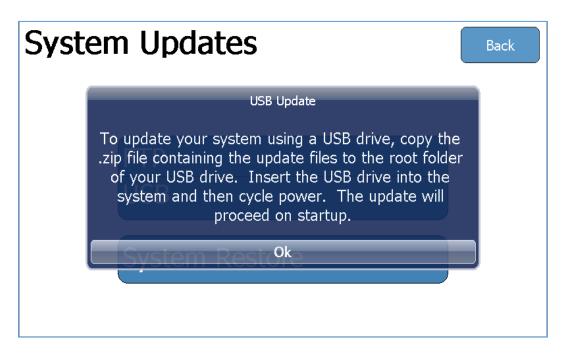
If the SECULIFE IFPRO is connected to an internet-connected network press the FTP key to display the following screen:



The current System Versions will be displayed. If the Network, Internet, and File Server indicate "connected" (as shown above) the available FTP Versions will also be displayed. If a newer version is available it will be highlighted in a red color font. Press the **Update** key to begin the available updates.

USB

To update from a USB flash drive, press the USB key to display the following screen:



Using a PC, contact our Product Support Team (<u>support@gossenmetrawatt.com</u>) to receive the .zip file. Save the .zip file to the root folder of a USB flash drive. Insert that USB flash drive in an available USB receptacle on the back of the SECULIFE IFPRO. Use the SECULIFE IFPRO power switch to cycle power and automatically initiate the software update from the inserted USB flash drive. Follow the SECULIFE IFPRO's onscreen instructions to complete the update.

System Restore

Each time the SECULIFE IFPRO software is updated, a backup of the previous version is created. If needed, press the **System Restore** key to display the following screen:

Select a Restore Point	
VRestore C: 📖 😠 🔛 🖍 🚍	Ok Cancel
Name	Date Modified
IPA-3400-Restore_2017-03-31.zip	03/31/2017 07:55 AM

To restore a previous version, select the file and press the **Ok** key.



This mode allows the SECULIFE IFPRO to be controlled from a remote PC on a network. To activate Remote Mode, connect the SECULIFE IFPRO to the network then press the **Remote Mode** key.

Note: No visible changes will occur on the SECULIFE IFPRO. A background application has been launched to allow the remote access.

Using a PC (on the same network as the SECULIFE IFPRO) browse to the device in windows explorer by typing "\\IPA3400_xxxx\Utility" in the address field, where xxxx is the serial number of the SECULIFE IFPRO. Copy the CERHost utility (cerhost.exe) file to the PC. Launch the CERHost file on the PC and select File – Connect. A window similar to the following will appear:

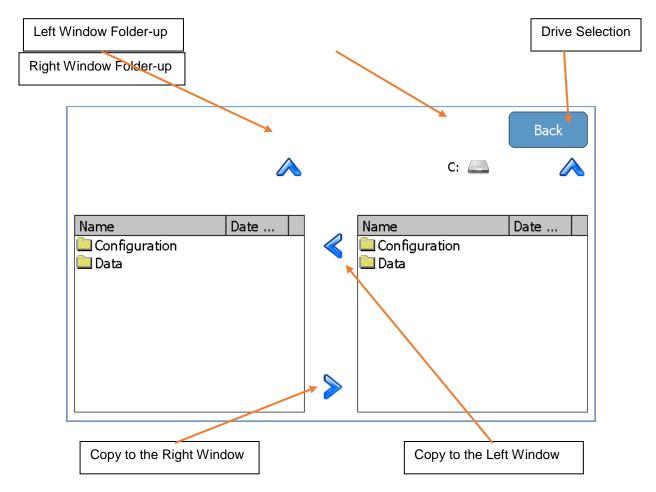
🗃 Remote Dis —		\times
File Zoom Display Too	ols H	lelp
Connect	×	
Active target devices:		
IPA-3400-0000000	^	
	~	
OK Cancel		

Select the listed SECULIFE IFPRO "Active target device" and select the OK button. The PC display may flicker or show lines. To fix this, select the CERHost application Tools - Config menu and set the Update selection to "Whole screen":

Config	×
Check ⊙ <u>S</u> um C C <u>R</u> C	Update C Line by line Whole screen
R <u>e</u> fresh(ms):	100
ОК	Cancel

Transfer Files

The **Transfer Files** key allows the user to copy any folder or file between the SECULIFE IFPRO and an external USB flash drive, directly from the SECULIFE IFPRO.



The left window is the SECULIFE IFPRO hard drive (C: drive). The right window allows the user to select the SECULIFE IFPRO (C: drive) or any inserted USB flash drive (D:, E:, F:, or G:) using the drive selection button. Highlight the folder or file to copy from either window, then press the copy arrow pointing towards the desired file location.

Networking

Press the **Networking** key to display the current network information:

Networking Information							
Address Typ	e:	DHCP					
IP Address:			192.168.2.2	234			
Subnet Masl	с:		255.255.25	5.0			
Default Gate		192.168.2	2.1				
MAC Addres	s:	A0:F	6:FD:4F:DC:	D6			
Network Nar	ne:		IPA3400_99	901			
Ok	Rene DHC		Cancel				
Channel 1 Channe Disable		Channel 4 Disabled	View All	System Tools			

Address Type – The user can select whether the IP address is received automatically from a DHCP server or configured for a Static IP address. NOTE: After changing the Address Type, the system will need to be rebooted for the changes to take effect.

IP Address – This field identifies the IP address when DHCP is enabled or allows the user to enter an IP address when the Static Address Type is selected.

Subnet Mask– This field identifies the Subnet Mask when DHCP is enabled or allows the user to enter a Subnet Mask when the Static Address Type is selected.

Default Gateway – This field identifies the Default Gateway when DHCP is enabled or allows the user to enter a Gateway address when the Static Address Type is selected.

MAC Address – This read only field identifies the MAC address of the SECULIFE IFPRO.

Network Name – This identifies the SECULIFE IFPRO on the network. The default name is SECULIFE IFPRO_xxxx where "xxxx" is the SECULIFE IFPRO serial number. Network names must be unique for each device on a network.

Using a PC (on the same network as the SECULIFE IFPRO) browse to the device in windows explorer by typing "\\IPA3400_xxxx\" in the address field, where xxxx is the serial number of the SECULIFE IFPRO.

Flow Module Replacement

The SECULIFE IFPRO System is unique in that it uses a Patent Pending replaceable flow module design. This means the system can run with one to four flow modules in any of the four module slots.

The SECULIFE IFPRO flow module is a self-contained unit that is a complete flow measuring assembly with all programming, model number, serial number, calibration data, and usage history stored onboard.

The flow modules are completely interchangeable within the unit, and from unit to unit. The information in the module is read by the SECULIFE IFPRO and displayed in the System Information screen in System Tools. This information is appended to all test data and is available on all test reports.

From a service or upgrade viewpoint, this provides for maximum flexibility. The user is in full control. If you buy a unit with just 1 module, you can use this process to upgrade the system with up to three additional modules.



SECULIFE IFPRO Flow Module

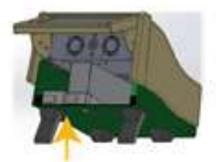
The individual module is all that is required for annual calibration. Simply return the module and continue to use the system. By staggering the calibration dates on the modules, or having a spare module, system down time is at a minimum.

Flow modules can be replaced without any tools and do not require that any wiring or fluid connection be removed or installed. See the following page for Flow Module Installation details.

FLOW MODULE INSTALLATION



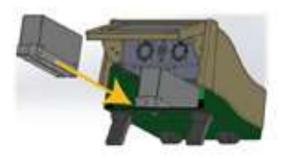
1) LOOSEN ACCESS PANEL SCREWS



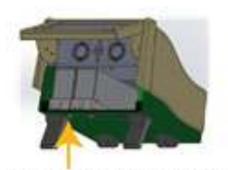
2) LOOSEN MODULE SCREW



3) REMOVE MODULE PLUG



4) INSERT NEW MODULE



5) TIGHTEN MODULE SCREW



6) TIGHTEN ACCESS PANEL SCREWS

- NOTE : All SECULIFE IFPRO screws are self-tetaining. They can be loosened, but not removed.
- Turn the SECULIFE IFPRO Power Switch to the Off (O) position.
- Lift the SECULIFE IFPRO screen to its highest position using the tab at the bottom-right of the screen.
- Loosen the two SECULIFE IFPRO Access Screws and remove the SECULIFE IFPRO Flow Module Access Panel.
- Loosen the Module Screw on the bottom of the SECULIFE IFPRO that corresponds to the desired location.
- Slide the Module Plug, or previous Flow Module out of the SECULIFE IFPRO chassis.
- Gently slide the new Flow Module into the SECULIFE IFPRO chassis.
- Tighten the Module Srew under the SECULIFE IFPRO that corresponds to the installed Flow Module.
- Install the SECULIFE IFPRO Access Panel and gently tighten the two SECULIFE IFPRO Access Screws.
- Turn the SECULIFE IFPRO Power Switch to the On (I) position and begin using the new Flow Module.

MANUAL REVISIONS

Revision # Revisions Made

Rev 01 Preliminary Manual

LIMITED WARRANTY

WARRANTY: GMC-I MESSTECHNIK GMBH WARRANTS ITS NEW PRODUCTS TO BE FREE FROM DEFECTS IN MATERIALS AND WORKMANSHIP UNDER THE SERVICE FOR WHICH THEY ARE INTENDED. THIS WARRANTY IS EFFECTIVE FOR TWELVE MONTHS FROM THE DATE OF SHIPMENT.

EXCLUSIONS: THIS WARRANTY IS **IN LIEU OF** ANY OTHER WARRANTY EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF **MERCHANTABILITY** OR FITNESS FOR A PARTICULAR PURPOSE.

GMC-I MESSTECHNIK GMBH IS NOT LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.

NO PERSON OTHER THAN AN OFFICER IS AUTHORIZED TO GIVE ANY OTHER WARRANTY OR ASSUME ANY LIABILITY.

REMEDIES: THE PURCHASER'S SOLE AND EXCLUSIVE REMEDY SHALL BE: (1) THE REPAIR OR REPLACEMENT OF DEFECTIVE PARTS OR PRODUCTS, WITHOUT CHARGE. (2) AT THE OPTION OF GMC-I MESSTECHNIK GMBH, THE REFUND OF THE PURCHASE PRICE.

SPECIFICATIONS

FLOW MEASUREMENT		
RANGE	0.01 ml/hr to 2600 ml/hr	
FLOW RATE	0.10 ml/hr to 1600 ml/hr	
FLOW RESOLUTION	0.010 ml/hr (10 µl/hr)	
RESOLUTION	< 50 ml/hr	1 µl/hr
	≥ 50 ml/hr	10 µl/hr
ACCURACY	1% reading + 0.005 ml/hr	0.1 to 9.9 ml/hr
	1% reading	10 to 700 ml/hr
	2% reading	700 to 1600 ml/hr
BACK-PRESSURE CONTROL	RESOLUTION	0.001 PSI (0.05 mmHg)
	RANGE	-3.867 to 11.602 PSI (-200 to 600 mmHg)
	ACCURACY	0.1% FS
MIN. VOLUME	0.05 ml (50 µl)	
MEASUREMENT RATE	1 Hz	
CHANNELS	1, 2, 3 or 4 (user-installable)	

VOLUME MEASUREMENT		
RANGE	0 to 9999 ml	
RESOLUTION	0.001 mL (1.0 μl)	
ACCURACY	1% Reading after 100 µl	

PRESSURE MEASUREMENT		
RANGE	-5 to 50 PSI (-258.57 to 2585.75 mmHg)	
RESOLUTION	0.001 PSI (0.05 mmHg)	
ACCURACY	0.25% FS	
ENGINEERING UNITS	PSI (default), mmHg, Bar, kPa	
MEASUREMENT RATE	1 Hz	

PCA/BOLUS MEASUREMENT		
DISPLAY RANGE	0.1 to 100 ml	
MEASUREMENT RANGE	0.5 to 100 ml	
ACCURACY	±1%	
MIN. BOLUS VOLUME	0.01 ml (10 µl)	

ELAPSED TIME		
RANGE	0-120 hours	
RESOLUTION	1 second	
ACCURACY	0.5 second	

OCCLUSION (PRESSURE) TEST		
RANGE	-258.57 to 2585.75 mmHg (-5 to 50 PSI)	
RESOLUTION	0.05 mmHg (0.001 PSI)	
ACCURACY	0.1% FS	

ELECTRICAL		
EXTERNAL CONNECTIONS	USB HOST PORTS	4 USB-A
	SUPPORTED DEVICES	HID Keyboard HID Mouse HID Barcode Scanner Flash Drive Printer Bluetooth Module
	ETHERNET	10/100/1000 LAN
	POWER	
	Ports	4 (1 per channel)
AUX	Supported Devices	Nurse Call PCA trigger output (optional accessory cable)
POWER	Input Voltage	90-264 VAC
	Input Frequency	50-60 Hz
	Power Consumption	90 VA
	Fuses	5 x 20 mm, T2 4A

PHYSICAL & ENVIRONMENTAL		
MEDIA	Distilled or Deionized Water	
MEDIA CONNECTIONS (FLUID FITTINGS)	INLET	Female Luer
	DRAIN	Male Luer Lock
DISPLAY	7" Widescreen Color Touchscreen, 800 x 480 px	
	CALIBRATION	EEPROM
MEMORY	DATA RECORDS	INTERNAL 32 GB Flash memory
CONSTRUCTION	ENCLOSURE	PC/ABS Plastic, Aluminum
SIZE (H x W x D)	7.8 x 9.1 x 10.2 Inches (mm)	
	SECULIFE IFPRO-1	< 8 Lbs (3.63 kg)
WEIGHT	SECULIFE IFPRO-2	< 10 Lbs (4.54 kg)
	SECULIFE IFPRO-3	< 12 Lbs (5.44 kg)
	SECULIFE IFPRO-4	< 14 Lbs (6.35 kg)
OPERATING RANGE	15 to 40 °C (59 to 86 °F), 10 to 80% RH, Non-Condensing	
STORAGE RANGE	0 to 50 °C (32 to 122 °F)	
DATA STORAGE	Internal 32 GB	

NOTES

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